

# Converting a Rotatruck 11-23AT/26 to a wide frame 11-23AT/26W



## Tools needed:

- Power drill
- 8.5mm drill bit
- 6.5mm drill bit
- 5mm Allen key
- 13mm socket or spanner
- 10mm socket or spanner
- Knife for cutting holes



**Step 1:**  
Cut a hole in the bottom of the strip second hole down from the bottom rail



**Step 1 continued:**  
Cut hole out above brace arm attachment.



**Step 2:**  
Drill out the hole which is 6.5 mm to 8.5 mm using a 8.5mm drill bit.



### Step 3:

Place wide frame rail on top of narrow frame to use as a guide for where to drill the top hole.

### TIP:

Place bolts in bottom holes of the frame to hold the guide in place. Lightly tighten bolts to stop the frame from moving.



### Step 3 continued:

Drill out the top hole using 6.5mm drill bit.

You can see the 6.5mm hole next to the cap.



### Step 4:

Continue to drill 6.5mm hole through the handle.



### Step 5:

Take one of the blocks and place it over the 8.5mm hole you drilled at the bottom of the frame.



Ensure the longer length of block is facing the bottom of the frame.

NOTE: The hole in the block is not in the center



### Step 6:

Take the second block and place it over the 8.5mm hole you drilled at the bottom of the frame.



### Step 7:

Check the nut on the cap at the top of the wide frame is straight to ensure it fits in the groove of the block.



### Step 7 continued:

Align the top block with the handle channel and nut.



### Step 7 continued:

Attach frame to handle channel using bolts and nuts



### Step 8:

Take the third block and line the holes up with the center of the main frame.

If the holes do not line up drill out with 8.5mm drill bit...



...using the middle joining backing plate.



### Step 9:

Using the 5mm Allen key and 13mm spanner attach wide frame to frame of truck.



### Step 10:

Make sure all nuts and bolts are fastened tightly on both sides of the wide frame.



Now your wide frame conversion is complete